



NOVA MEMORANDUM

November 29, 2005

To: NOVA Collaboration
From: R. Bernstein
Subject: First Pass at Filling Process Simulation: 192-v0

I have a first pass of a operations simulation. It runs under Extend, as does the module assembly simulation described in Nova-72-v1 and will be joined with it. Here is a description of the process:

1. I assume 7.5 M gallons in Houston. One isotanker holds 24K liters implying 1180 tankers.
2. One tanker leaves per day with a trucker.
3. The truck travels to Fermilab at 11 hr days at 60 mph.
4. The railhead can hold up to five isotankers. If more than that pile up for whatever reason the Houston facility stops sending tankers.
5. I have two processes, each taking 12 hrs, at the railhead governed by a FNAL tech who works a 40 hr week. This will obviously cause backups and conflicts depending on when the truckers arrive and needs to be thought out further.
6. When done at FNAL we check the weather to the far site; random downtimes occur during the winter. Right now it is a 5% probability that from Dec to March, the road will be down for 24 hrs. This is tunable.
7. If the road is clear, the truck proceeds to the far site; the far site can hold five isotankers. If that capacity is exceeded no one leaves FNAL and the hold cascades back through the system.
8. The empty tanker then proceeds back to Houston.

An interesting and obvious variant is to have two truck loops: Houston to FNAL and return, FNAL to the far site and return. The current state of the simulation is reproduced on the next page. The result is that it takes 42,000 hrs = 4.8 years as modeled.

